## **Electrified Propulsion**

The Road Ahead for Manufacturing in Mobility 5 December 2019

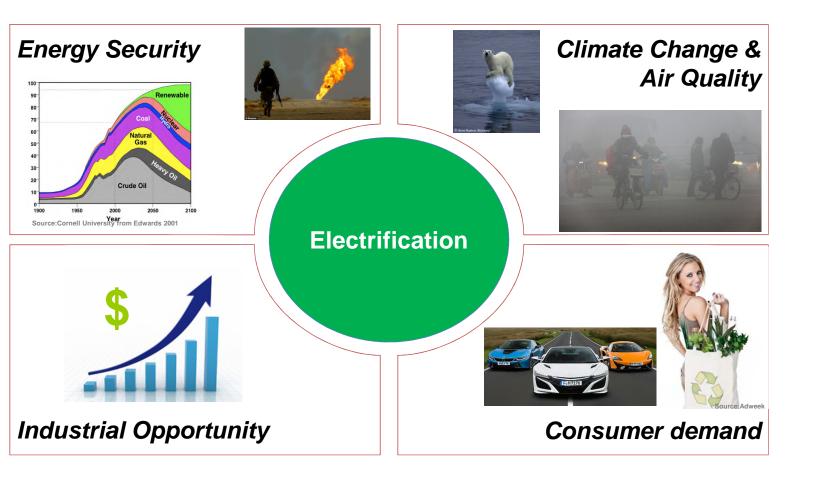


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#### Drivers for electrification are multiple and stable



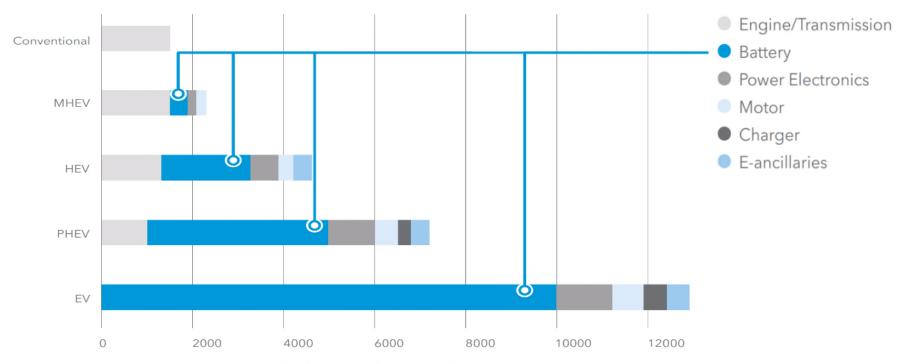
### Electrification is a journey with EV as the destination (for pass. cars)

	Engine	Motor	"Battery"
Conventional	100kW Full transient	Starter motor Stop/start	12V 3kW, 1kWh
Mild Hybrid	90-100kW Full transient	3-13kW Torque boost / re-gen	12-48V 5-15kW, 1kWh
Full Hybrid	60-80kW Less transient	20-40kW Limited EV mode	100-300V 20-40kW, 2kWh
PHEV	40-60kW Less transient		300-600V 10-60kW, 5-20kWh
REEV	30-50kW No transient		300-600V 100kW, 10-30kWh
EV	No Engine		300-600V 100kW, 20-60kWh

#### Increasing electrification brings increasing capital cost



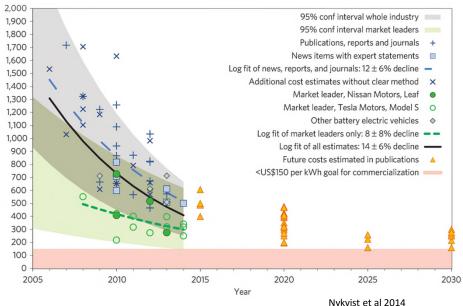
#### COMPONENT COSTS FOR ELECTRIFICATION OF POWERTRAIN



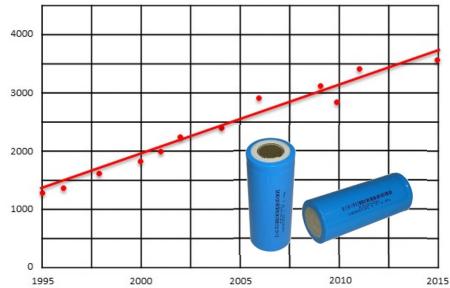
Bill-of-Materials Component Cost €

### Lithium Ion batteries are improving rapidly – making EVs feasible

- Costs have fallen dramatically due to technology, production volume and market dynamics
- Pack cost fallen from \$1,000/kWh to <\$250/kWh in less than 8 years</p>



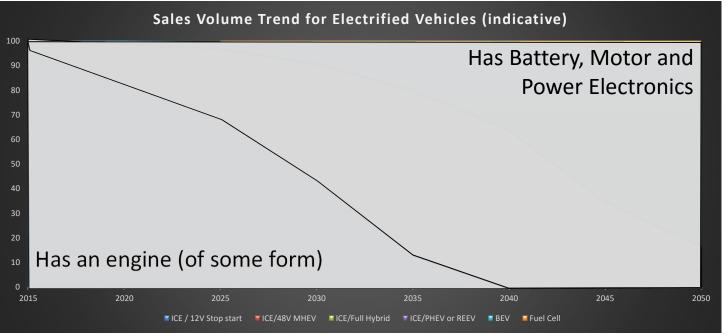
2014 US\$ per kWh



- Volumetric energy density is increasing due to better materials and cell structure
- Doubled in 15 years
- Requires continuous chemistry and materials innovation to continue

18650 Cell Capacity (mAh)

### Electrification will not happen overnight....

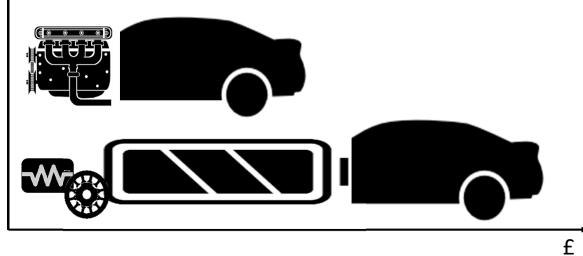




- Market for engine components and systems still exists until at least 2035, and aftermarket until 2050
- But value will diminish

- Market for motors, power electronics and battery systems grows quickly
- Easiest to enter market whilst small

#### Electrification is a major commercial opportunity for the UK



One third of conventional vehicle cost is powertrain

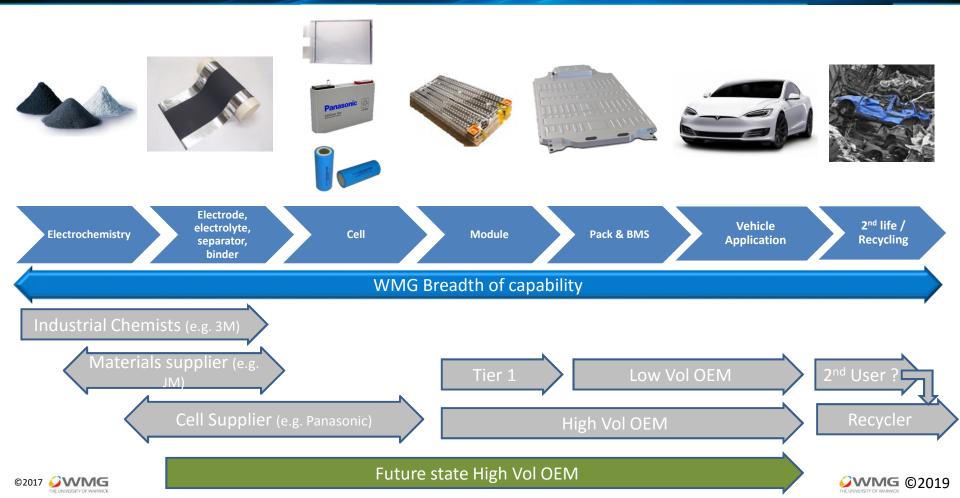
- Motor and power electronics are similar in value to this
- Battery typically 5x that



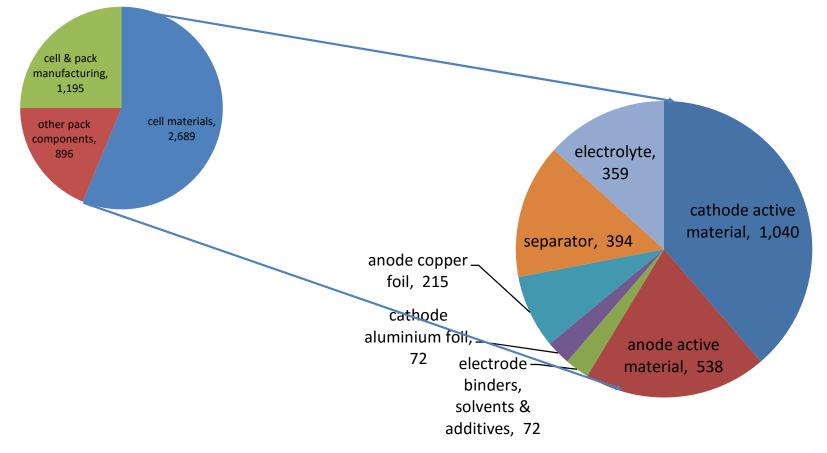
Motors / drives	2030 UK (\$ billion)	2030 Global (\$ billion)
PHEV	0.2	9.6
BEV	0.8	24.4
Total	1.0	33.8
Batteries	2030 UK (\$ billion)	2030 Global (\$ billion)
Batteries PHEV		
	(\$ billion)	(\$ billion)

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#### **UK Supply Chain Opportunity for Batteries**

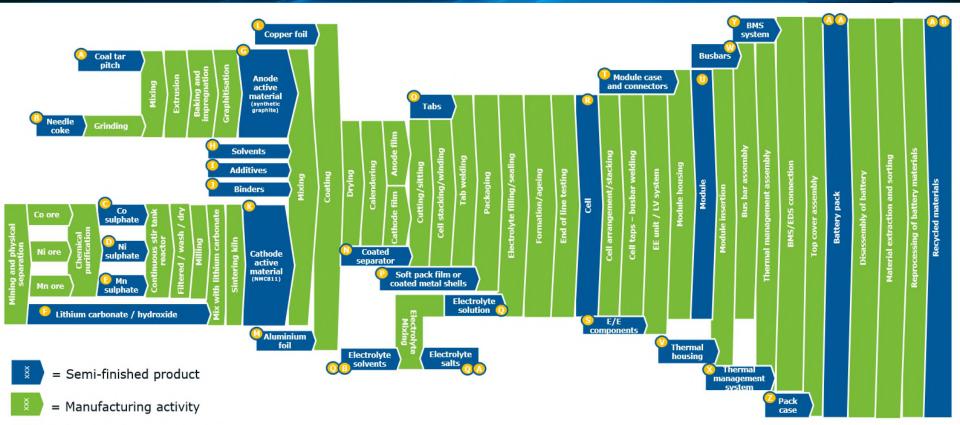


#### Supply chain values - £M/year to supply UK in 2030





#### Battery Supply Chain - the whole story

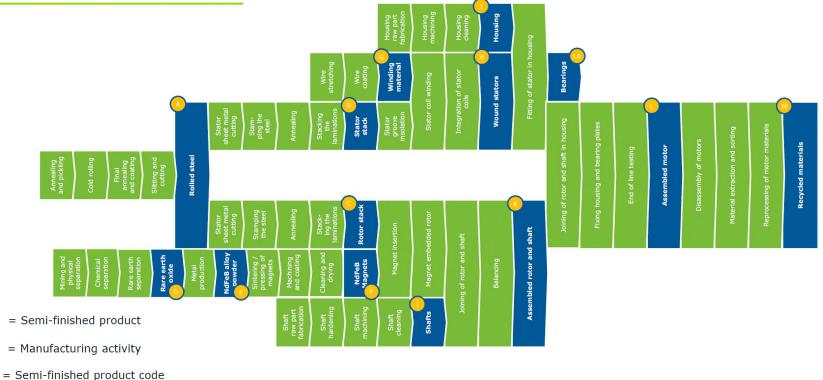


Semi-finished product code



#### **E-Machine Value Chain**



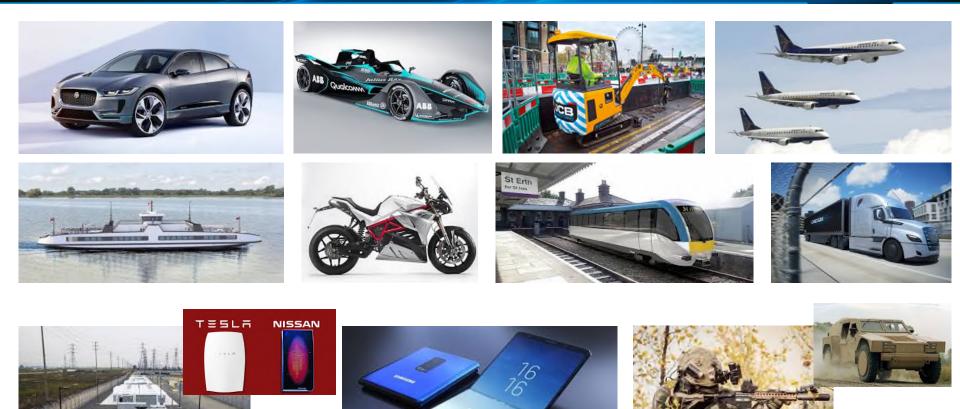




#### Recycling – environmental necessity, economic opportunity



#### Electrification – No longer just automotive...



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# Thank you



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